



3957 Irongate Road
Bellingham, WA, 98226, USA
Phone: 425 355 5019

A Higher Level of Reliability

Report Number: BEL957400

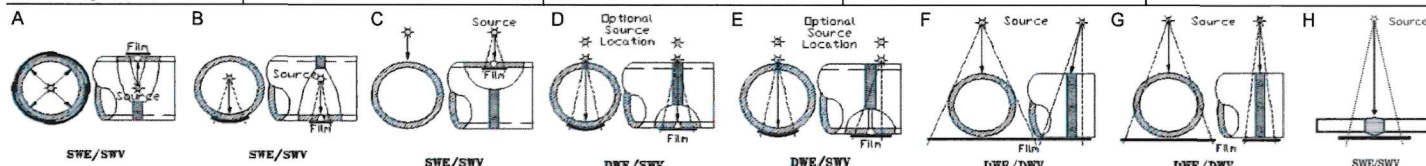
DIGITAL RADIOGRAPHY EXAMINATION REPORT

Page 1 of 1

CUSTOMER: AEROMETAL INTERNATIONAL, INC	ACUREN SERVICE CALL #: 204-J333856	DATE: 07/29/2026
LOCATION/ADDRESS: Aurora State Airport - 22253 Yellow Gate Ln. N.E., Aurora, OR 97002	CUSTOMER CONTACT: Paul / Levi	
PART # / DRAWING #: Douglas A20 Havoc / N747HS	CUSTOMER PO #: QMX2213	CUSTOMER WO #: n/a
ITEM DESCRIPTION: Top & Bottom Wing Spars	STAGE OF MANUFACTURE: In Service	SURFACE CONDITION: Coated

NDE PROCEDURE	REV.	SPECIFICATION/CODE	REV./EDITION	ACCEPTANCE PROCEDURE / STANDARD:	PARTS INSPECTED:	ACCEPTED:	REJECTED:
RT-1	41	Using Phosphor Imaging Plate	CR ADD. / 18	Customer Info Only	2	0	0

Material and Thickness:	Aluminium	Var	in.	A	Aluminium	Var	in.	B		in.	C		in.	D
Diameter: (inches)	n/a			A	n/a			B			C			D
Rein. Thickness: (inches)	n/a			A	n/a			B			C			D
Distance: (inches)	SOD: 58.000	OFD: 0.500		A	SOD: 78.000	OFD: 0.500		B	SOD:	OFD:	C	SOD:	OFD:	D
Exposure Time (H:M:S):	0:01:00			A	0:01:00			B			C			D
IQI Amount / Type / Material:	3	Var.	Matl: AL/SS	A	3	Var.	Matl: AL/SS	B		Matl:	C		Matl:	D
IQI Size / Location:	Size: A/7/15		Film	A	Size: A/7/15		Film	B	Size:		C	Size:		D
Shim Thickness & Material:	n/a			A	n/a			B			C			D
Number of Exposures:	23			A	8			B			C			D
Markers: Number or Spacing:	A-Y			A	A-B, K-M, N-O, X-Y			B			C			D
Focal Spot µg	0.118	in.	µg	A	0.118	in.	µg	B	in.	µg	C	in.	µg	D
Screens: (inches)	Front: n/a	Rear: n/a		A	Front: n/a	Rear: n/a		B	Front:	Rear:	C	Front:	Rear:	D
Image/Media Brand/Type:		Carestream GP		A		Carestream GP		B			C			D
Shot Configuration:	H - SWE/SWV			A	H - SWE/SWV			B			C			D



SOURCE:		Ci	kV	ma	DIGITIZING EQUIP. MANUFACTURER / MODEL #:	DIGITIZING EQUIP. SERIAL #:	COMPUTER MONITOR RES.:
☐ Ir	☐ Co	☐ Se	☒ X-Ray	n/a	100	90mas	Carestream / HPX-1+
						1897	
C - Crack	CP - Cluster Porosity	IP - Insufficient Penetration		EU - External Undercut	S - Surface	Non Func.	Pixel Eval. Yes ☐ No ☐ N/A ☐
SL - Slag	P - Porosity/Gas Pocket	IP - Insufficient Fusion		IU - Internal Undercut	IPD - IP Due to High/Low	IFD - IF Due to Cold Lap	
T - Tungsten	HB - Hollow Bead	EP - Excessive Penetration		IC - Internal Concavity	BD - Burn Through	FA - Film Artifact	

[illegible]

☐ Additional Pages	Comments: Provided images of areas of interest.			Per Diem Yes	Assistant Tech Name (Print): N. Wishka / W. Whisnand	
Imaging Software Version / Revision: Industrex 5.4.1		Total # of Welds: n/a	No. on Job: 3	Travel if Applicable: Hours: 16 Miles Total: 600		Hours Worked: to and to
						Total Hours

CLIENT REPRESENTATIVE		ACUREN INSPECTOR			
		L. David Manuel		07/29/2026	
Print Name / Signature		Date		Inspection Level	

The Client Representative who receives this report is responsible for verifying that the acceptance standard listed in the report is correct, confirming that all radiographs listed in the report have been received by Client and promptly notifying Acuren of any issues with this report and/or the work summarized herein. The owner is responsible for the permanent custody of all radiographs and the final disposition of all items inspected.

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RT-1 Addendum R7 Rev. 04-25

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